



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

RBEA62310
Job Sheet 180657



004848

Part No: RBEA62310

Job Qty: 5 ea

Part Name: AS350/355 Engine Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	5 pcs	8/7/18	8/7/18	0.00	5.00	Small Fab-3		MLL DAS
120	QC	5 pcs	8/7/18	8/7/18	0.00	0.00	QC5		38
130	Packaging	5 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-SA	5 Ea	8/7/18	8/7/18	0.00	0.00	QC21		MLL 21 9-89

Part Op 110 - 1-Cut -07 and -015 to fit as per note 1 2-Stick -07 to -01 3-Stick -015 to -09 4-Discard -17 turnbuckle hooks 5-
Descriptions: Assemble as per DWG. Sheet 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
30125T403	Turn Buckle Body	5 pcs (1 ea)	90-Start up Operation	3096703
8997K11	Cushion w/Adhesive Back 60A durometer	.2750 sf (.055 ea)	90-Start up Operation	5056844
RBEA62310-01	Top Weldment	5 Ea (1 ea)	90-Start up Operation	5090486
RBEA62310-09	Bottom Weldment	5 Ea (1 ea)	90-Start up Operation	5090549

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	30125T403	5	14	0
	8997K11	0	4	0
	RBEA62310-01	5	13	0
	RBEA62310-09	5	12	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 8:13 AM dart.logan.david



Container No: S099082



Part: RBEA62310

Job No: 180657

Serial No/Batch: S099082

Revision: 1A

Inspector:

Exp Date:

Instructions:

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Date: 08/03/18